

SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1 Product Identifier

Product name EpoxyPlus EX (hardener component part B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two component epoxy based adhesive.

1.3 Details of the supplier of the safety data sheet

Supplier Leviat Limited
The Mille
1000 Great West Road (10th Floor)
Brentford
London TW8 9DW

Tel: +44 (0)20 8735 5200
Fax: +44 (0)20 8735 5201
Email: sales.helifix.uk@leviat.com

Contact person sales.helifix.uk@leviat.com

1.4 Emergency telephone number

+44 (0)20 8735 5200 (Mon – Fri 09:00 – 17:00)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1A – H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 – H412

Human health Corrosive. Prolonged contact causes serious eye and tissue damage.

Environmental The product contains a substance which may have hazardous effects on the environment.

2.2. Label elements

Pictogram



Signal word Danger

Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

Precautionary statements

P270 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P261 Avoid breathing vapour / spray.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Contains

STYRENATED PHENOL, 2-PIPERAZIN-1- YLETHYLAMINE, 1,3-CYCLOHEXANEBIS(METHYLAMINE), SALICYCLIC ACID,

Supplementary precautionary statements

P264 Wash contaminated skin thoroughly after handling.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P402 Store in a dry place.
P501 Dispose of contents / container in accordance with national regulations.

2.3. Other hazards

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

CRYSTALLINE SILICA 20-50%

CAS number: 14808-60-7 **EC number:** 238-878-4

Classification

STOT RE 2 – H373

STYRENATED PHENOL 10-20%

CAS number: 61788-44-1 **EC number:** 262-975-0 **REACH registration number:** 01-2119979575-18-XXXX

Classification

Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
Skin Sens. 1A – H317
Aquatic Chronic 2 – H411

2-PIPERAZIN-1-YLETHYLAMINE 5-10%

CAS number: 140-31-8 **EC number:** 205-411-0 **REACH registration number:** 01-2119471486-30-XXXX

Classification

Acute Tox. 4 - H302
Acute Tox. 3 - H311
Eye Dam. 1 - H318
Skin Sens. 1B - H317
Aquatic Chronic 3 - H412

1,3-CYCLOHEXANEBIS(METHYLAMINE) 5-10%

CAS number: 2579-20-6 **EC number:** 219-941-5 **REACH registration number:** 01-2119543741-41-XXXX

Classification

Acute Tox. 4 - H302
Acute Tox. 4 - H312



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

Skin Corr. 1A - H314
Eye Dam. 1 - H318
Aquatic Chronic 3 - H412

SALICYLIC ACID **1-5%**
CAS number: 69-72-7 **EC number:** 200-712-3 **REACH registration number:** 01-2119486984-17-XXXX
Classification
Acute Tox. 4 - H302
Eye Dam. 1 - H318

BIS(ISOPROPYL)NAPHTHALENE **>0.5%<1.0%**
CAS number: 38640-62-9 **EC number:** 246-052-6 **REACH registration number:** 01-2119565150-48-XXXX
M factor (Chronic) = 1
Classification
Asp. Tox. 1 - H304
Aquatic Chronic 1 - H410

The full text for all Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove affected person from source of contamination. Get medical attention if any discomfort continues.
Ingestion	DO NOT induce vomiting. Get medical attention immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if any discomfort continues.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. Show this Safety Data Sheet to the medical personnel.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway.
Ingestion	May cause stomach pain or vomiting.
Skin contact	Burning pain and severe corrosive skin damage. Blistering may occur. Chemical burns.
Eye contact	May cause blurred vision and serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

SECTION 5: FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.

Unsuitable extinguishing Media DO NOT use water if avoidable.

5.2. Special hazards arising from the substance or mixture

Specific hazards No unusual fire or explosion hazards noted.

Hazardous combustion products Oxides of carbon. Oxides of nitrogen.

5.3. Advice for firefighters

Protective actions during firefighting No specific firefighting precautions known.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Collect and dispose of spillage as indicated in Section 13. Contain spillage with sand, earth or other suitable non-combustible material. Avoid discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Collect and place in suitable waste disposal containers and seal securely. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. Collect and dispose of spillage as indicated in Section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin. Avoid contact with eyes. Do not empty into drains.



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. No specific hygiene procedure recommended but good personal hygiene practices should always be observed when working with chemical products.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from food and drink. Keep container closed when not in use.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limits

1,3-CYCLOHEXANEBIS(METHYLAMINE)

Long-term exposure limit (8-hour TWA): WEL 0.1 ppm(Sk) 0.8 mg/m³(Sk)

Sk

WEL = Workplace Exposure Limit

Sk = Can be absorbed through skin.

2-PIPERAZIN-1-YLETHYLAMINE (CAS: 140-31-8)

DNEL REACH dossier information
Industry - Inhalation; Long term systemic effects: 3.6 mg/m³
Industry - Inhalation; Short term systemic effects: 21.4 mg/m³
Industry - Dermal; Long term systemic effects: 3.3 mg/kg/day
Industry - Dermal; Short term systemic effects: 20 mg/kg/day
Industry - Dermal; Long term local effects: 0.006 mg/kg/day
Industry - Dermal; Short term local effects: 0.04 mg/kg/day

PNEC REACH dossier information
- Fresh water; 0.058 mg/l
- Marine water; 0.0058 mg/l
- Intermittent release; 0.58 mg/l
- STP; 250 mg/l
- Sediment (Freshwater); 215 mg/kg
- Sediment (Marinewater); 21.5 mg/kg
- Soil; 42.9 mg/kg

STYRENATED PHENOL (CAS: 61788-44-1)

DNEL REACH dossier information
Industry - Inhalation; Long term systemic effects: 0.734649123 mg/m³
Industry - Dermal; Long term systemic effects: 0.416666667 mg/kg/day

PNEC REACH dossier information
- Fresh water; 0.001371 mg/l
- Marine water; 0.0001371 mg/l



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

- Intermittent release; 0.01371 mg/l
- STP; 1.0638 mg/l
- Sediment (Freshwater); 43.65269484 mg/kg
- Sediment (Marinewater); 43.65269484 mg/kg
- Soil; 20.64517608 mg/kg

1,3-CYCLOHEXANEBIS(METHYLAMINE) (CAS: 2579-20-6)

DNEL REACH dossier information
Industry - Inhalation; Long term systemic effects: 0.71 mg/m³
Industry - Inhalation; Short term systemic effects: 21.2 mg/m³
Industry - Dermal; Long term systemic effects: 0.2 mg/kg/day
Industry - Dermal; Short term systemic effects: 6 mg/kg/day

PNEC REACH dossier information
- Fresh water; 0.0331 mg/l
- Marine water; 0.00331 mg/l
- Intermittent release; 0.331 mg/l
- STP; 10 mg/l

SALICYLIC ACID (CAS: 69-72-7)

DNEL REACH dossier information
Industry - Inhalation; Long term systemic effects: 16 mg/m³
Industry - Dermal; Long term systemic effects: 2 mg/kg/day

PNEC REACH dossier information
- Fresh water; 0.2 mg/l
- Marine water; 0.02 mg/l
- Intermittent release; 1 mg/l
- STP; 162 mg/l
- Sediment (Freshwater); 1.42 mg/kg
- Sediment (Marinewater); 0.142 mg/kg
- Soil; 0.166 mg/kg

BIS(ISOPROPYL)NAPHTHALENE (CAS: 38640-62-9)

DNEL Workers - Inhalation; Long term systemic effects: 30 mg/m³
Workers - Dermal; Long term systemic effects: 4.3 mg/kg/day
REACH dossier information

DMEL Workers – Inhalation; Long term systemic effects: 300 mg/m³
REACH dossier information

PNEC - Fresh water; 0.26 µg/L
- Marine water; 0.026 µg/L
- STP; 015 mg/l
- Sediment (Freshwater); 0.94 mg/kg

SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

- Sediment (Marinewater); 0.094 mg/l

8.2. Exposure controls

Protective equipment



Appropriate engineering controls	Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	The following protection should be worn: Tight-fitting safety glasses. Contact lenses should not be worn when working with this chemical.
Hand protection	Wear protective gloves made of the following material: Nitrile rubber.
Other skin and body protection	Avoid contact with skin. Wear appropriate clothing to prevent repeated or prolonged skin contact.
Hygiene measures	Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Use engineering controls to reduce air contamination to permissible exposure level.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.
Environmental exposure controls	Keep container tightly sealed when not in use. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Brownish.
Odour	Characteristic. Amine.
Odour threshold	Not determined.
pH	Not applicable.
Melting point	Not determined.
Initial boiling point and range	Not determined.
Flash point	>100°C CC (Closed cup). Literature
Evaporation rate	Not determined.



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

Evaporation factor	Not determined.
Flammability (solid, gas)	Not determined.
Upper/lower flammability or explosive limits	Not determined.
Other flammability	Not applicable.
Vapour pressure	Not determined.
Vapour density	Not determined.
Relative density	1.75 - 1.85
Bulk density	Not available.
Solubility(ies)	Not determined.
Partition coefficient	Not determined.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not determined.
Viscosity	> 60 S ISO2431
Explosive properties	No information available.
Explosive under the influence of a flame	Not considered to be explosive.
Oxidising properties	Does not meet the criteria for classification as oxidising.

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity The following materials may react with the product: Acids. Epoxides. Oxidising agents. Peroxides.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions The following materials may react with the product: Acids. Epoxides. Oxidising agents. Peroxides.

10.4. Conditions to avoid

Conditions to avoid Stable. However, may decompose if heated.



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

10.5. Incompatible materials

Materials to avoid Acids. Epoxides. Oxidising agents. Peroxides.

10.6. Hazardous decomposition products

Hazardous decomposition products Oxides of carbon. Oxides of nitrogen.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 3,171.42

Acute toxicity - dermal

ATE dermal (mg/kg) 3,819.06

Skin sensitisation

Skin sensitisation Sensitising.

Inhalation

Vapour may irritate respiratory system/lungs.

Ingestion

May cause stomach pain or vomiting.

Skin contact

May cause sensitisation by skin contact. May cause serious chemical burns to the skin.

Eye contact

Risk of serious damage to eyes. May cause chemical eye burns.

Acute and chronic health hazards

May cause sensitisation by skin contact. Causes severe burns.

Route of entry

Skin and/or eye contact Inhalation

Target organs

No specific target organs known.

Medical symptoms

Symptoms following overexposure may include the following: Chemical burns.

Medical considerations

Splash in eye requires examination by eye specialist.

Toxicological information on ingredients

2-PIPERAZIN-1-YLETHYLAMINE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,470.0

Species

Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 866.0

Species

Rabbit

ATE dermal (mg/kg)

300.0



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

STYRENATED PHENOL

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 2,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal
(LD₅₀ mg/kg) 2,000.0

Species Rat

1,3-CYCLOHEXANEBIS(METHYLAMINE)

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 700.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal
(LD₅₀ mg/kg) 1,700.0

Species Rabbit

SALICYLIC ACID

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 891.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal
(LD₅₀ mg/kg) 2,000.0

Species Rat

BIS(ISOPROPYL)NAPHTHALENE

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 4,130.0

Species Rat

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecological information on ingredients.

2-PIPERAZIN-1-YLETHYLAMINE

Acute toxicity – fish
LC50, 96 hours: 2190 mg/l, Pimephales promelas (Fat-head Minnow)
LC50, 96 hours: 368 mg/l, Poecilia reticulata (Guppy)



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 32 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 48 hours: 494 mg/l, Selenastrum capricornutum
	<u>STYRENATED PHENOL</u>
Acute toxicity – fish	LC ₅₀ , 96 hours: 14.8 mg/l,
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 1-10 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 3.14 mg/l, Scenedesmus subspicatus
<u>Chronic aquatic toxicity</u>	
NOEC	0.01 < NOEC ≤ 0.1
	<u>1,3-CYCLOHEXANEBIS(METHYLAMINE)</u>
Acute toxicity – fish	LC ₅₀ , > 96 hours: 100 mg/l, Leuciscus idus (Golden orfe)
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 29 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , > 96 hours: 100 mg/l, Scenedesmus subspicatus
Acute toxicity – terrestrial	EC ₅₀ , > 14 days: 1000 mg/kg, Eisenia Fetida (Earthworm)
	<u>SALICYLIC ACID</u>
Acute toxicity – fish	LC ₅₀ , 48 hours: 90 mg/l, Leuciscus idus (Golden orfe)
Acute toxicity – microorganisms	EC ₅₀ , > 3 hours: 3200 mg/l, Activated sludge

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not determined.

12.4. Mobility in soil

Mobility Mobile. The product is miscible with water and may spread in water systems.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB

12.6. Other adverse effects



SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

General information Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.

Disposal methods Dispose of waste via a licensed waste disposal contractor.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

UN No. (ADR/RID) 2735

UN No. (IMDG) 2735

UN No. (ICAO) 2735

UN No. (ADN) 2735

14.2. UN proper shipping name

Proper shipping name (ADR/RID) AMINES, LIQUID, CORROSIVE, N.O.S. (User to define)

Proper shipping name (IMDG) AMINES, LIQUID, CORROSIVE, N.O.S. (User to define)

Proper shipping name (ICAO) AMINES, LIQUID, CORROSIVE, N.O.S. (User to define)

Proper shipping name (ADN) AMINES, LIQUID, CORROSIVE, N.O.S. (User to define)

14.3. Transport hazard class(es)

ADR/RID class 8

ADR/RID classification code C7

ADR/RID label 8

IMDG class 8

ICAO class/division 8

ADN class 8

Transport labels





SAFETY DATA SHEET
EpoxyPlus EX (hardener component part B)

14.4. Packing group

ADR/RID packing group II

IMDG packing group II

AND packing group II

ICAO packing group II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

EmS F-A, S-B

ADR transport category 2

Emergency Action Code 2X

Hazard Identification Number 80

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II Of MARPOL 73/78 and the IBC Code Not applicable

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation (EU) No 2015/830

Guidance Workplace Exposure Limits EH40.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: OTHER INFORMATION

Revision date 25/04/2022
Revision 3
SDS number HUK20

Hazard statements in full

H302 Harmful if swallowed
H304 May be fatal if swallowed and enters airways
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.



SAFETY DATA SHEET
EpoxyPlus EX (*hardener component part B*)

H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Disclaimer

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.